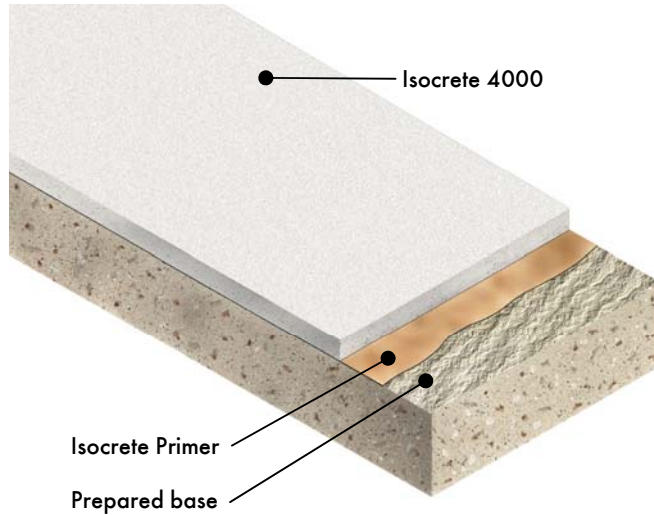


## Isocrete 4000 (0 - 50 mm)

### Typical Cross Section



### Description

A single component quick hardening cement based screed for levelling and smoothing floors where rapid drying is essential. Isocrete 4000 is hand applied by trowel.

### Uses

Typically used for filling holes or depressions where rapid drying is essential, for fast track refurbishment and new construction where carpets, ceramic tiles, vinyl, linoleum, wood block, cork or similar floorings need to be applied very quickly.

Used for smoothing floors in office buildings, dwellings, public buildings, schools, hospitals and other places exposed to similar loads.

For a screed to receive an epoxy resin finish in areas taking light traffic use Isocrete 1500. For a flowing screed for industrial use, use Flowscreed Industrial Top.

### Benefits

- Fast track application
- Self levelling
- Very fast setting - walk on after 2 hours under normal ambient conditions
- Very fast drying - normally cover after 4 hours at 10 mm, dependent upon ambient conditions
- Single pack
- Protein free - will not harbour bacteria

### Project References

Barnsley Hospital; Boots; Edinburgh University; House of Lords; Marks and Spencer.

## Model Specification

Product: Isocrete 4000  
Thickness: \_\_\_\_\_ between 0 - 50 mm  
Preparatory work and application in accordance with manufacturer's instructions.  
Manufacturer: Flowcrete UK Ltd  
Telephone: Customer Service - +44 (0) 1270 753000

## Installation Service

The installation can be carried out by any competent contractor. Obtain details of our approved contractors by contacting our customer service team or enquiring via our web site [www.flowcrete.com](http://www.flowcrete.com)

## Products Included in this System

**Primer:** Isocrete Primer @ 0.05 kg/m<sup>2</sup>

### Or If dpm required:

**DPM:** Hydraseal DPM @ 0.5 kg/m<sup>2</sup>  
**Sand scatter:** Silica Sand grade 10/16 (1 - 1.7 mm) @ ~2 kg/m<sup>2</sup>

**Floor Screed:** Isocrete 4000 @ 17 kg/m<sup>2</sup> for 10 mm

Detailed application instructions are available upon request.

## Substrate Requirements

Concrete or screed substrate should be a minimum of 25N/mm<sup>2</sup>, free from laitance, dust and other contamination. The substrate should be dry to 75% RH as per BS 8204 and free from rising damp and ground water pressure. If above 75% RH, or no damp proof membrane is present, Hydraseal DPM can be incorporated directly beneath the Isocrete 4000 system, enabling the immediate installation of floor finishes once the screed has dried.

## Protection on Completion

Ensure the screed is not subject to draughts during the first 6 hours of curing as this may lead to cracking and crazing. Tape up doorways with polythene to prevent air movement. Prevent contamination by following trades, e.g. plastering, including water spillage.

## Focus on the Floorzone

Flowcrete Group plc are world leaders in specialist industrial and commercial flooring. Systems available include: underfloor heating systems, floor screeds, surface damp proof membranes, decorative floor finishes, seamless terrazzo, car park deck waterproofing, corrosion protection systems... to name just a few.

Our objective is to satisfy your Floorzone needs.

## Important Note

Flowcrete's products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request.

## System Performance Guide

The table below shows how well the system complies with different characteristics.

A scale of 1 - 5 where 5 is the best value.

5 Excellent, 4 Very Good, 3 Good (Pass), 2 Fair, 1 Poor

Fire Safety	5	Shrinkage	5
Compressive Strength	4	Drying Time	5
Impact Resistance	4	Wear Resistance	3
Thermal Resistance	3	Foot Traffic	5

## Technical Information

The figures that follow are typical properties achieved in laboratory tests at 20 °C and at 50% Relative Humidity.

Fire Resistance	BS 476- 7: Spread of flame Class 1
Impact Resistance	BS 8204-1 Cat: A
Thermal Resistance	50 °C max
Compressive Strength (28 days)	30 N/mm <sup>2</sup> (BS EN 196)
Flexural Strength (28 days)	7 N/mm <sup>2</sup> (BS EN 196)
Adhesion to C30 Concrete (28 days)	> 1N/mm <sup>2</sup>
Shrinkage	< 0.06%
Maximum particle size	0.5 mm
Protein content	Nil
Thickness	0 - 50 mm
Laying temperature	5 - 25 °C
Mix ratio per 25kg	4.5 - 5 litres water

## Speed of Cure

	10 °C	20 °C
Walk on	2 - 4 hours	1 - 2 hours
Full traffic	1 day	1 day

## Drying Time

Moisture sensitive floor finishes can be installed when the screed is dry to 75% RH as per BS 8204, typically after 4 hours for a 10 mm screed - dependent on ambient conditions (20 °C, 50% RH). Allow product to harden without draughts, then ensure the area has sufficient ventilation to allow the screed to dry.

## Further Information

To ensure you are specifying a fit for purpose flooring system for your project please consult our Technical Advisors on the number below or visit our website to register your interest in specifying one of the most durable floors on the market.

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